



Surface Treatment Enamel 400 ml (V400PAST)

SURFACE TREATMENT - This paint is designed to be used as the base coat for a finishing enamels. It provides a strong base to ensure the perfect adhesion of the enamel spray on difficult surfaces such as plastics and metals. It protects metal surfaces from rust. On cars it covers small imperfections and scratches. Clean carefully the surface before application and shake vigorously the can. It dries on touch in roughly 15 minutes and dries fully in roughly 22 hours. For overcoating are required at least 24/48 hours. After use, it's advisable to spray for 2/3 seconds with the can upside down, to avoid the block of the nozzle.

Technical Specifications:



Quantity	400 ml
Box / Case	6 Pz.
Aspect	Tin-Plate can containing under pressure fluid
Chemical nature	Acrylic
Colour	Various
Odour	Characteristic of solvent
Relative density at 20°C	0,71 ÷ 0,75 g/ml
Flash point	Und. 0° C extremely flammable
Writes on spray bottom	Barcode, Batch date, product name
Pressure	at 20°C 5,5 ± 0,5 bar
Pressure	at 50°C 8,0 ± 0,5 bar
Viscosity Ford cup	from 10" to 15"
Dry residual in spray	from 12% to 15%
Gloss	From 7 to 80 Gloss (Glossmeter angle 60°)
Thickness 1 coat	13-24 Micron
Drying time T=20°C:	Out dust: 15-30 minutes Dry to touch: 15-30 minutes Dry in full depth: 22 hours Overcoating Interval: 22/48 hours
Security cap child-proof patented and registered	
Token and ring with color reference	
Check the color and/or product type on the cap and/or on the bottom of the can.	

Product subject to directive C.O.V.
Subcategory: Special finishes
Limit value COV: 840 g/Liter

FIELDS OF APPLICATION

Metal surfaces as iron, aluminum, steel, glass and plastics, bodywork.
Apply at room temperature: Min 5°C – Max 35°C.

HOW TO USE: clean accurately the surface. The surface must be completely dry and then choose the right product to satisfy your needs:

Iron surfaces: Enamel anti-rust V400PAST.1, V400PAST.1/ECO V400PAST.9, V400PAST.10, V400STUCCO

Plastic surfaces: Anchor primer for plastics V400PRIMER.2/ECO

INSTRUCTIONS FOR USE:

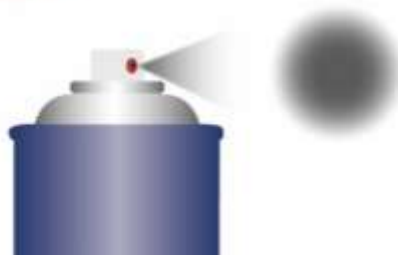
- Vigorously shake the can for at least 1 minute, until you hear the inner marbles move freely. It is also suggested to occasionally shake the cylinder even during use;
- Carefully clean the surface before application;
- Test in a hidden area to verify compatibility of the surface with the paint.



Remove the secure/safety seal on cap to open the spray.

EROGATORE PRODOTTI VERNICIANTI BIANCO/ROSSO

WHITE/RED PAINTING
PRODUCTS ACTUATOR



- **Erogazione:Lineare**
Dispensing:Linear
- **Quantità prodotto erogato:Media**
Quantity product dispensed:Medium
- **Tipo di erogazione:Cono medio**
Dispensing type:Medium cone
- **Tipo di spruzzo:Nebulizzato**
Spray type:Nebulized

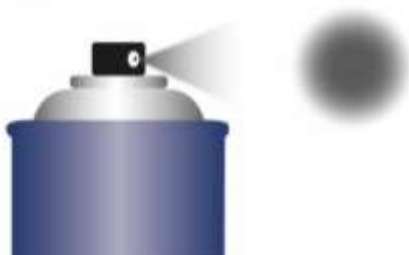
SPRAY:

- Apply a first hand/coat light to improve coverage and adherence, to reduce the possibility of dropping. Apply from a distance of 20 cm;

- After a few moment apply a second horizontal hand/coat immediately followed by a third vertical hand-coat;
- Let dry a few minutes;

EROGATORE PRODOTTI VERNICIANTI NERO/BIANCO

BLACK/WHITE PAINTING
PRODUCTS ACTUATOR



- **Erogazione:Lineare**
Dispensing:Linear
- **Quantità prodotto erogato:Media**
Quantity product dispensed:Medium
- **Tipo di erogazione:Cono medio**
Dispensing type:Medium cone
- **Tipo di spruzzo:Nebulizzato**
Spray type:Nebulized

- After use, it's advisable to spray for 2/3 seconds with the spray upside down, to avoid the block of the actuator;

- After 24h, proceed with the normal use of painted piece.

MODALITY OF STORAGE

Before using: stock the product in a dry location and don't stock it with a temperature under 5°C and over 45°C, after the use, keep containers closed. In the original package, the product can be conserved for 24 months (warranty). The product doesn't expire.

After the first usage: conserve in a fresh and dry location, away from hot spring. Keep out of reach of children.

This information, even if reliable, must be considered only approximate. We are not responsible for the wrong use of the product, or the violation of any license. Before using, the users should verify the suitability of the product for its specific use.

BEFORE USE, CONSULT THE SAFETY DATA SHEET OF THE PRODUCT